

# INSTRUCTION SHEET FOR TRAC MASS-TER GEARBOX CONVERSION

<b>QTY.</b>	<b>PART NO.</b>	<b>DESCRIPTION</b>
1	1018914	Gearbox
1	1022077	Gearbox Mount
1	1022078	Driveshaft
2	1022080	Coupler Half
1	41051	Coupler Chain
2	1038D	Square Key

1. Remove the gearbox, driveshaft and coupler from the Trac Mass-ter.
2. Use cutting torch or plasma to cut the gearbox mount from the unit.
3. Grind, as necessary.
4. Weld the new gearbox mount in place, centered in the same position as the old mount. The new mount is a little shorter, narrower and has a different hole spacing to mount the new gearbox.
5. Install the new gearbox, driveshaft and coupler set.
6. Connect the PTO driveline to the new gearbox.