

6" BIN WELL RACK AND PINION CONTROL ASSEMBLY INSTRUCTIONS

Use four 3/8" x 3/4" long hex head bolts with lockwashers and nuts to attach the housing and tube guide to the spacers.

13 tooth sprocket

5/16" x 2-1/4" long roll pin.

1" Flat Washer

Rack and Pinion Housing

Bin Well Gate Control Pipe

Drill 3/8" hole in center of 1/2" control gate 1/2" from end for 3/8" long roll pin.

Coupler

Rack and Pinion Control Tube

3/8" x 1 1/2" long Roll Pin

Tube Guide

Handle

Spacer

Use four 3/8" x 3/4" long hex bolts with lock washers and nuts to attach spacers to housing mount.

Housing Mount

Use four 5/16" x 1-1/2" long hex head bolts with nuts to secure mount to half band.

2" wide half band. Use to secure the mount to the tube.