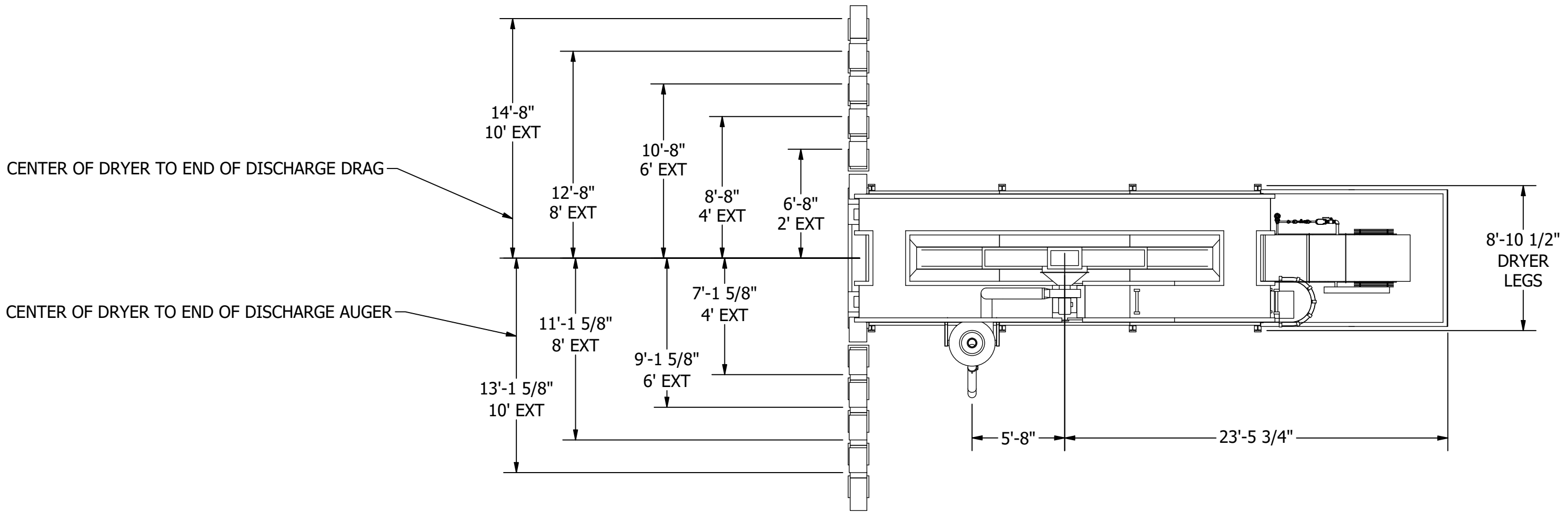
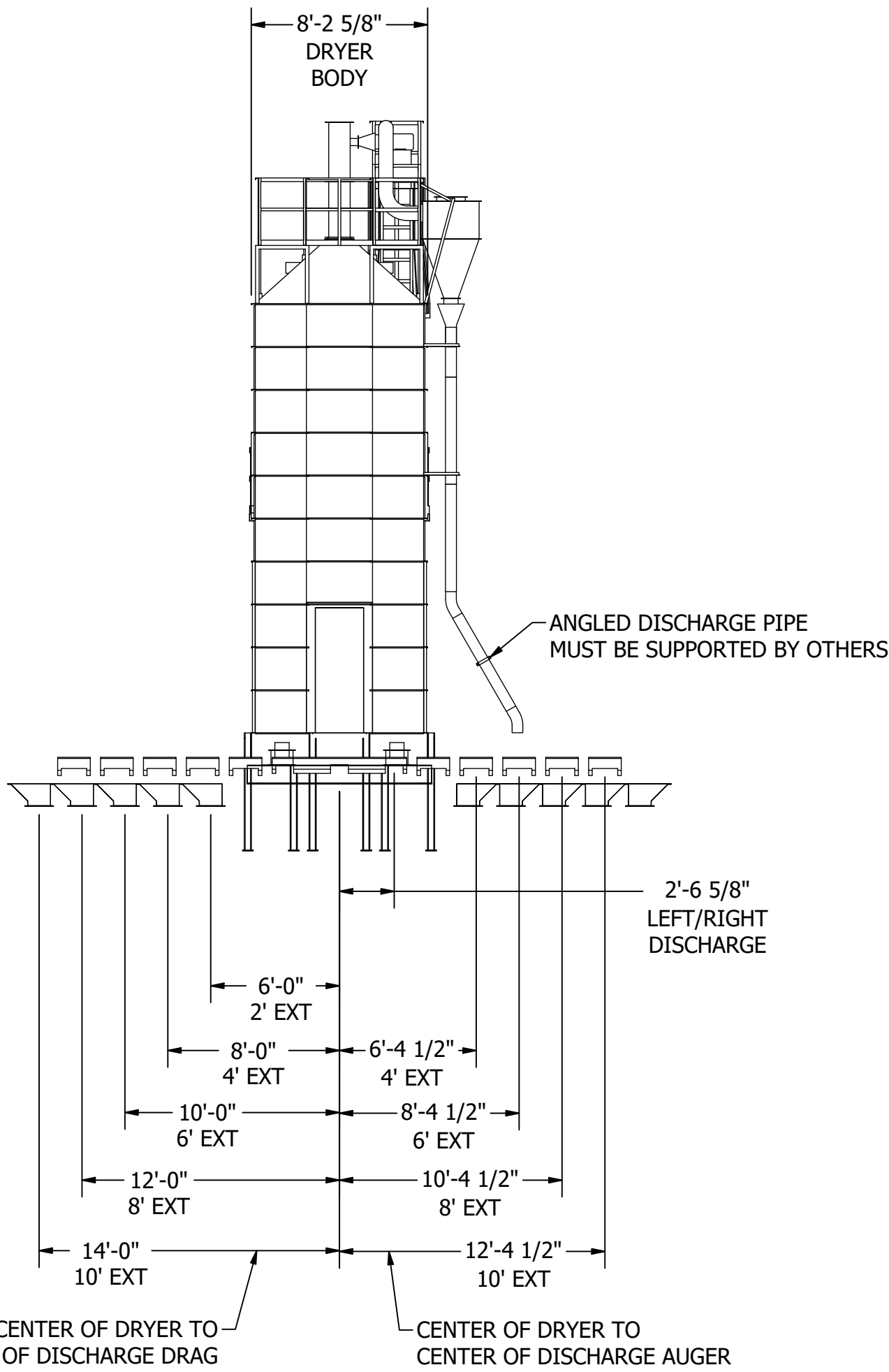


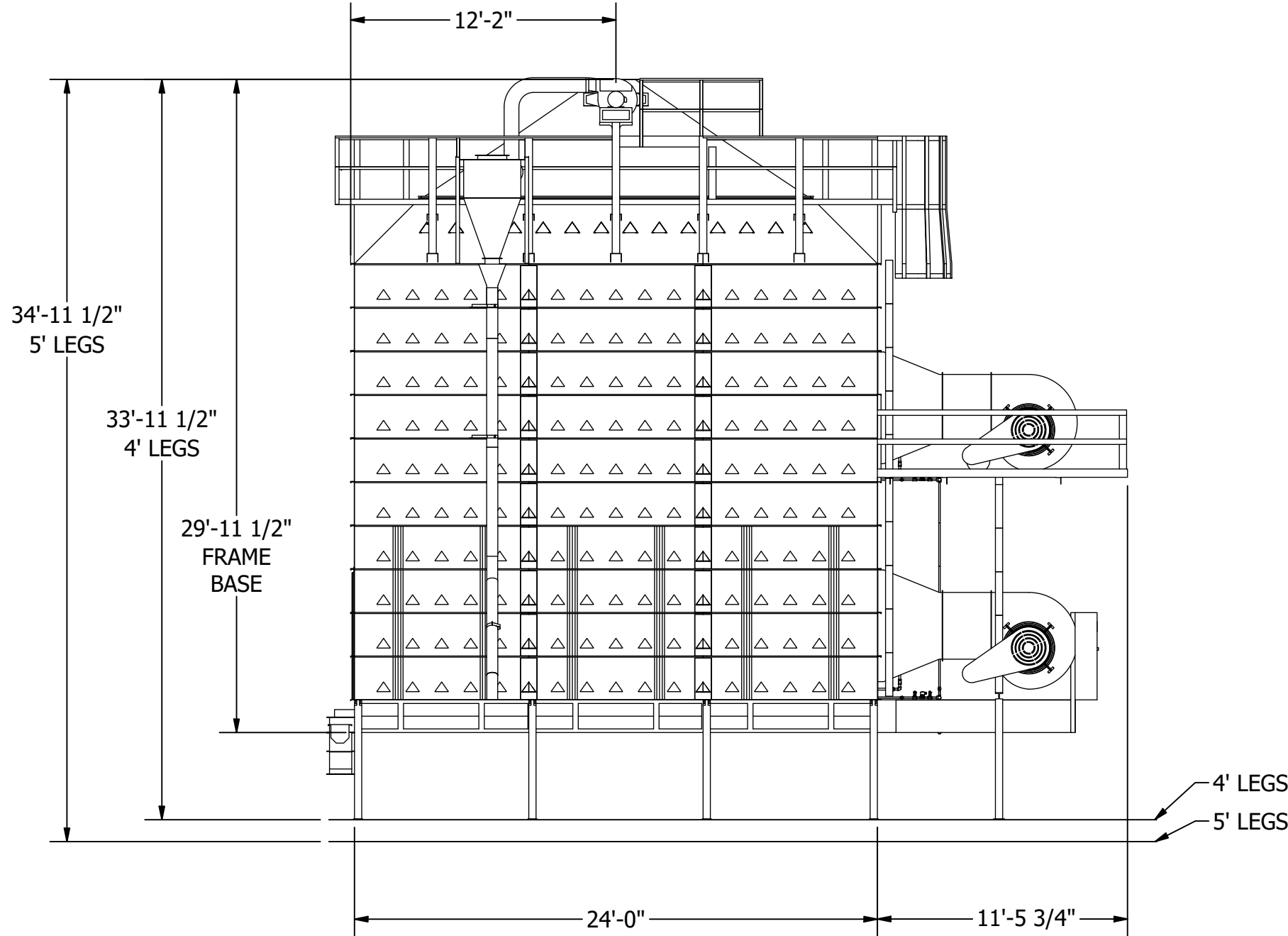
Pre-Cleaner Pipe Components Included With Dryer	
Item	D24180
8" Duct (60" Length)	1
8" Adjustable Sleeve	3
8" 90° Elbow	2
8" Duct Clamp	8
6" Duct (60" Length)	4
6" Adjustable Sleeve	2
6" 30° Elbow	2
6" Duct Clamp	8
6" Duct Hanger	3
Pipe Support Flange	2



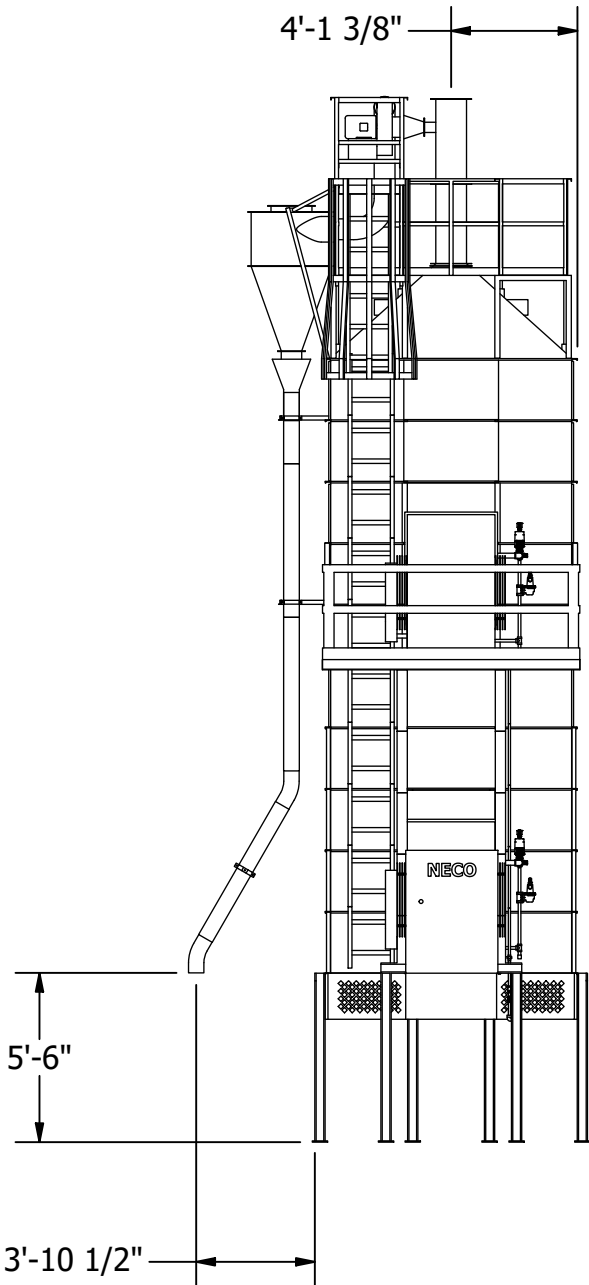
PLAN VIEW
SCALE 1 / 75



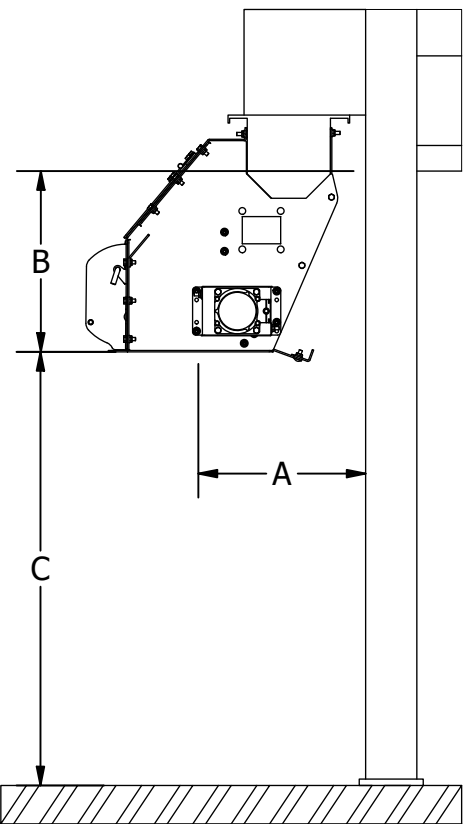
BACK ELEVATION VIEW
SCALE 1 / 75



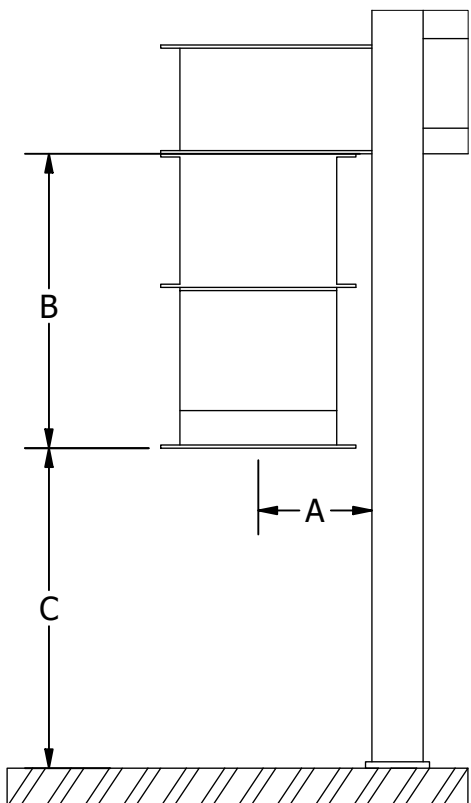
SIDE ELEVATION VIEW
SCALE 1 / 75



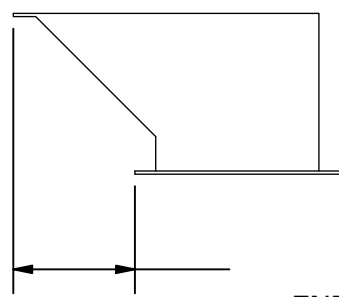
FRONT ELEVATION VIEW
SCALE 1 / 75



AUGER DISCHARGE CHUTE
SCALE 1/15



DRAG DISCHARGE CHUTE
SCALE 1/15



9 1/2"
END OF CHUTE
TO END OF CONVEYOR

DISCHARGE CHUTE DIMENSIONS					
EXTENDED DISCHARGE	DISCHARGE SIZE/TYPE	A - BACK OF DRYER TO CENTER OF DISCHARGE	B - BOTTOM OF FRAME TO BOTTOM OF DISCHARGE	C - BOTTOM OF DISCHARGE TO GROUND (4' LEGS)	C - BOTTOM OF DISCHARGE TO GROUND (5' LEGS)
NO	8" AUG	1'-1 7/8"	1'-4 7/8"	2'-7 1/8"	3'-7 1/8"
YES	10" AUG	1'-2"	1'-7 7/8"	2'-4 1/8"	3'-4 1/8"
-	DRAG	8 3/4"	1'-10 7/8"	2'-1 1/8"	3'-1 1/8"

TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE	
DECIMALS	(.X) ±.030	PLAN AND ELEVATION VIEW FOR D24180 WITH ROOF & PRE-CLEANER	
	(.XX) ±.015		
	(.XXX) ±.005		
FRACTIONS	±1/16		
ANGLES	±1°		
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			
		MATERIAL	PLAN AND ELEVATION VIEW
		SIZE	DRAWN BY
		1/2	Bruce A. Emge
		WEIGHT	DATE
		N/A	9/18/2014
		DRAWING NO.	REV.
		D24180PC	E

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