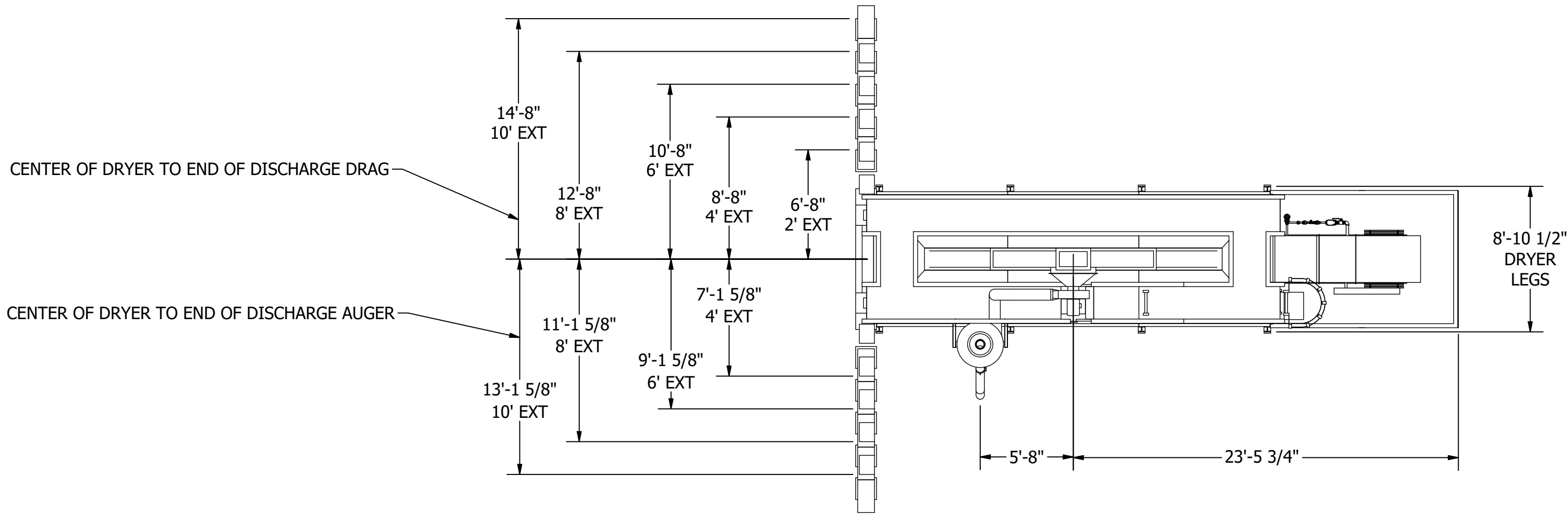
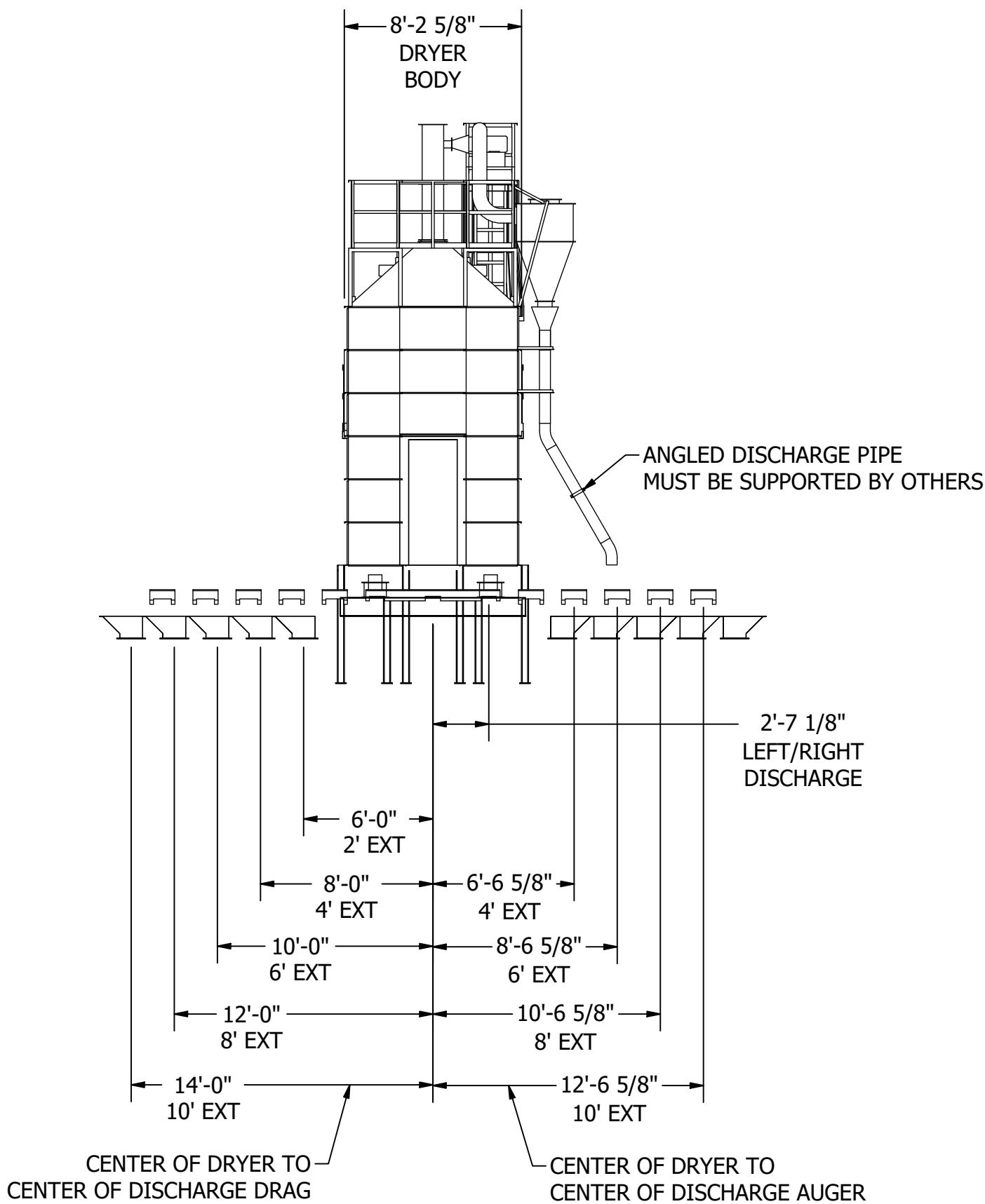


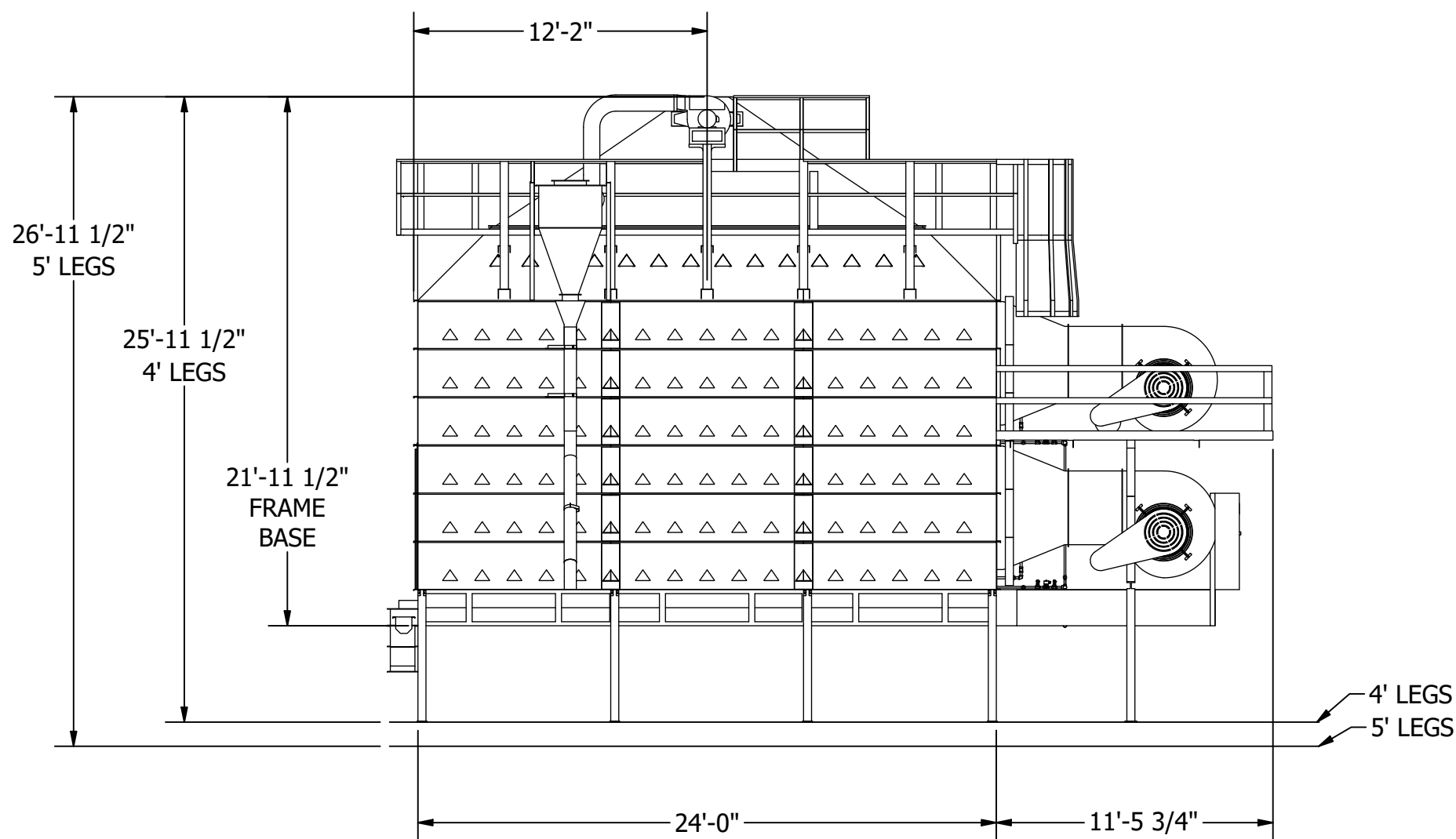
Pre-Cleaner Pipe Components Included With Dryer	
Item	D24108
8" Duct (60" Length)	1
8" Adjustable Sleeve	3
8" 90° Elbow	2
8" Duct Clamp	8
6" Duct (60" Length)	3
6" Adjustable Sleeve	2
6" 30° Elbow	2
6" Duct Clamp	7
6" Duct Hanger	3
Pipe Support Flange	2



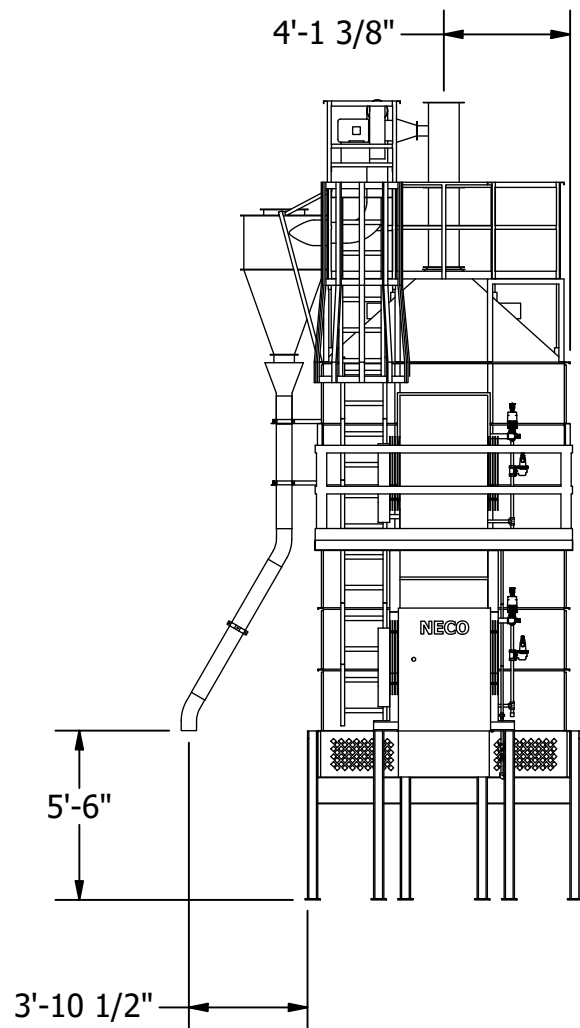
PLAN VIEW
SCALE 1 / 75



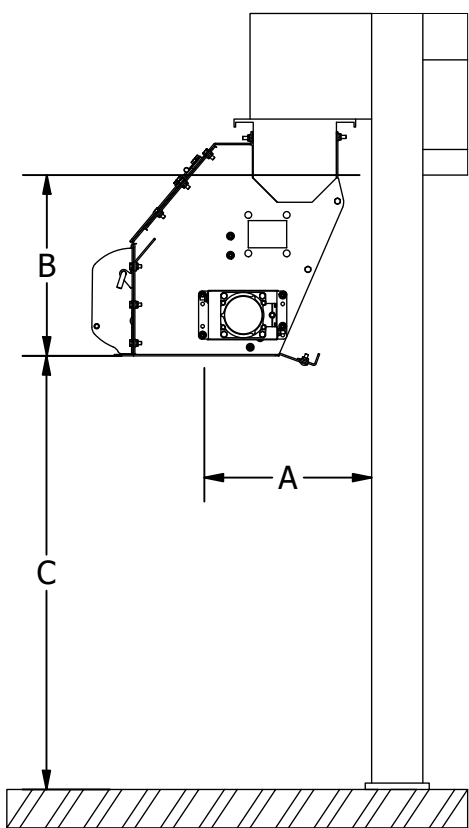
BACK ELEVATION VIEW
SCALE 1 / 75



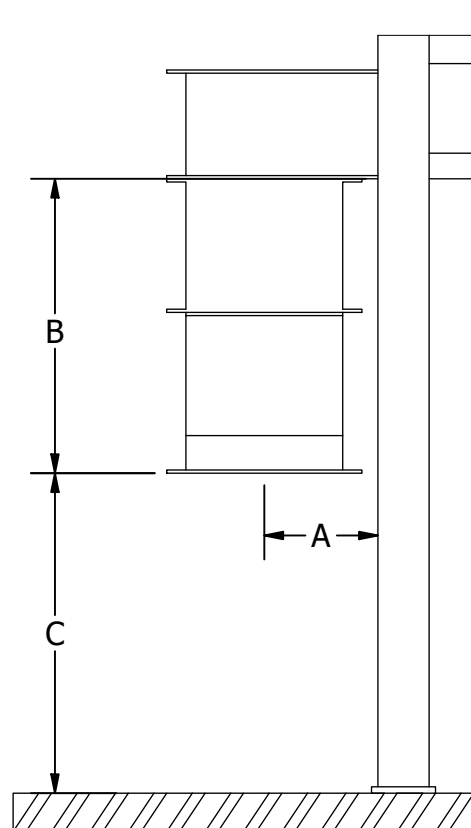
SIDE ELEVATION VIEW
SCALE 1 / 75



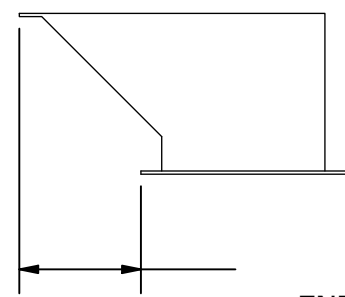
FRONT ELEVATION VIEW
SCALE 1 / 75



AUGER DISCHARGE CHUTE
SCALE 1/15



DRAG DISCHARGE CHUTE
SCALE 1/15



9 1/2"
END OF CHUTE
TO END OF CONVEYOR

DISCHARGE CHUTE DIMENSIONS					
EXTENDED DISCHARGE	DISCHARGE SIZE/TYPE	A - BACK OF DRYER TO CENTER OF DISCHARGE	B - BOTTOM OF FRAME TO BOTTOM OF DISCHARGE	C - BOTTOM OF DISCHARGE TO GROUND (4' LEGS)	C - BOTTOM OF DISCHARGE TO GROUND (5' LEGS)
NO	6" AUG	1'-1 5/8"	1'-1 3/8"	2'-10 5/8"	3'-10 5/8"
YES	8" AUG	1'-1 3/4"	1'-4 5/8"	2'-7 3/8"	3'-7 3/8"
-	DRAG	8 3/4"	1'-10 7/8"	2'-1 1/8"	3'-1 1/8"

TOLERANCES UNLESS OTHERWISE SPECIFIED		TITLE	
DECIMALS	(.X) ±.030	PLAN AND ELEVATION VIEW FOR D24108 WITH ROOF & PRE-CLEANER	
	(.XX) ±.015		
	(.XXX) ±.005		
FRACTIONS	± 1/16		
ANGLES	± 1°		
DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED			
		MATERIAL	PLAN AND ELEVATION VIEW
		SIZE	DRAWN BY
		GLOBAL Industries Inc.	Bruce A. Emge
		9364 NORTH 45TH STREET	DATE
		OMAHA, NEBRASKA 68112	9/18/2014
		N/A	REV.
		D24108PC	E

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